

MATERIAL SAFETY DATA SHEET

VPC POWDER

Investment Powder Specially Designed For Vacuum Pressure Casting Machines

1 - IDENTIFICATION

Manufacturer: KerLab
Address: 1717 West Collins Avenue
City, State, Zip: Orange, CA 92867
Telephone: 1-800-KERR-123
24-Hour Emergency: Chemtrec 1-800-424-9300
International 1-703-527-3887
Date Prepared: June 10, 2005

2 - COMPOSITION INFORMATION

Hazardous Ingredients

	<u>CAS #</u>	<u>PEL</u>	<u>TLV</u>	<u>%</u>
Cristobalite	14464-46-1	0.05mg/m ³	0.1mg/m ³	35-45
Quartz	14808-60-7	0.1mg/m ³	0.1mg/m ³	25-35
Calcium Sulfate Hemihydrate	7778-48-9	5mg/m ³	10mg/m ³	25-30

3 - PHYSICAL AND CHEMICAL PROPERTIES

Boiling Point: N/A
Specific Gravity (H₂O = 1): 2.4
Vapor Pressure (mm Hg): N/A
Melting Point: N/A
Vapor Density (AIR = 1): N/A
Solubility in Water: Slightly soluble
Appearance and Odor: Off-white, odorless powder.

4 - FIRE AND EXPLOSION HAZARD DATA

Flash Point (Method Used): N/A
Flammable Limits: LEL: N/A **UEL:** N/A
Extinguishing Media: N/A
Special Fire Fighting Procedures: N/A
Unusual Fire and Explosion Hazards: N/A

5 - REACTIVITY DATA

Stability: Stable
Conditions to Avoid: None
Incompatibility (Material to Avoid): Hydrofluoric acid, in which silica will dissolve and produce the corrosive gas silicon tetrafluoride.
Hazardous Decomposition Products: N/A
Hazardous Polymerization: Will not occur

6 - HEALTH HAZARD DATA

Route of Entry:
Skin: May cause dry feeling on skin.
Eyes: May cause irritation.
Inhalation: Prolonged exposure to respirable crystalline silica may cause chronic lung injury (silicosis). Acute developing silicosis may occur in a short time in heavy exposure. Silicosis is a form of disabling pulmonary fibrosis which can be progressive and may lead to death. The International Agency for Research on Cancer (IARC) reports sufficient evidence of the carcinogenicity of crystalline silica to humans IARC Group 1. Kerr Manufacturing Company accepts no responsibility and disclaims all liability for harmful health effects and customers must comply with all applicable health and safety regulations relating to the safe handling of our silica-containing products.
Ingestion: Hardens when wetted and, if ingested, may result in an obstruction.
Carcinogenicity - NTP: No
IARC Monographs: Yes **OSHA Regulated Carcinogen:** Yes

7 - EMERGENCY FIRST AID PROCEDURES

Skin: Wash with soap and water. Use hand lotion.
Eyes: Wash eyes immediately with large amounts of water, lifting lower and upper lids occasionally. If irritation persists, get medical attention.
Inhalation: Move exposed person to fresh air at once.
Ingestion: Consult physician.

8 - PRECAUTIONS FOR SAFE HANDLING & USE

Steps to be taken in case material is released or spilled: Ventilate area of spill or release. Sweep up. Avoid unnecessary stirring or handling in order to prevent formation of dust.
Waste Disposal Method: Landfill
Precautions to be taken in handling and storing: Do not breathe dust. Keep container closed. Use according to directions.

9 - CONTROL MEASURES

Respiratory Protection (Specify Type): Use NIOSH-approved equipment. Also see ANSI Standard Z88.2-1980, "Practices for Respiratory Protection".
VENTILATION:
Local Exhaust: Use sufficient local exhaust to reduce the level of respirable crystalline silica to the PEL.
Mechanical (General): May be sufficient
Protective Gloves: Gloves optional
Eye Protection: Eye goggles
Other Protective Clothing or equipment: N/A
Work/Hygiene Practices: Handle in accordance with good personal hygiene and safety practices. These practices include avoiding unnecessary exposure.

10 - TRANSPORTATION

Not DOT regulated.

11 - SPECIAL INFORMATION

HMIS (Hazardous Material Identification System) Rating:
H3 F0 R0
[HMIS Index: 4 - Severe Hazard; 3 - Serious Hazard;
2 - Moderate Hazard; 1 - Slight Hazard; 0 - Minimum Hazard]

State RTK: California Proposition 65 Warning: This product contains a chemical, crystalline silica, known to the state of California to cause cancer.